Design Report 02: Twin Sea Lion

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Nomenclature

AAA	=	Advanced Aircraft Analysis Program
AR_W	=	Aspect Ratio
b_W	=	Wing Span
\bar{c}_W	=	Mean Geometric Chord
i _W	=	Incidence Angle
KTAS	=	Knots True Airspeed
l_f	=	Length of fuselage
MSL	=	Mean Sea Level Altitude
S_W	=	Wing Area
TWR	=	Thrust to weight ratio
ϵ_W	=	Wing Twist Angle
$\Lambda_{c/4w}[^\circ]$	=	Wing Sweep Angle
λ_W	=	Taper Ratio
$\lambda_{c/4w}$	=	Quarter-chord Sweep Angle
Γ_W	=	Dihedral

I. Introduction

The Twin Sea Lion is an upcoming cargo and personal transport aircraft meant for moving payloads over 1500 nautical miles quickly and efficiently. The aircraft is designed with challenging airports in mind, with planned takeoffs and landings from Aspen Airport, a 4000 foot runway at 7000 feet MSL. At lower altitudes, this equates to STOL performance. It has a takeoff weight of 37,689 pounds and a useful load of 16,682 pounds. Pratt and Whittney PW150A turboprop engines provide exceptional power and economy of operation. This report presents design considerations including the cockpit and cabin layouts, wing geometry and planform, flap configuration, and engine power calculations.



II. Addendum to Report 1

Fig. 1 Revised performance sizing plots

In Design Report 1, takeoff and maneuvering performance sizing plots were misinterpreted. Original performance sizing plots showed much lower lines for cruise and maneuvering performance constraints and a design point above these lines was chosen. This proved to be incorrect, however, as all example plots were given for a jet aircraft and the y-axis

of the plot was thrust to weight (TWR). This plot shows power loading, so all the lines that the aircraft would need to be above, it now must be below. Cruise and maneuvering constraints were raised by decreasing the cruise speed from 0.8 to 0.6 Mach. Thankfully, this did not appreciably change the design point and wing loading was kept at roughly 45 pound per square foot and power loading at 8 pounds per horsepower, leading to a power requirement of 4711 total horsepower.

III. Configuration Selection

A. Selection of the Overall Configuration

A conventional configuration will provide the most reliable performance for the Twin Sea Lion. The Sea Lion needs large wings and engines to meet its STOL goal and thus large wings to produce lift and place engines. As the Sea Lion will be following a standard transport mission profile, there is no need for greater maneuverability as may be provided by a canard or Mach cone avoidance as provided by a Delta wing. A conventional wing provides high amounts of structural strength and space for the high-lift devices necessary for STOL. Though a conventional wing may not be at the forefront of all possible aerodynamics, this small disadvantage does not outweigh the advantages.

B. Wing Bracing and Position

The Sea Lion wings will be cantilevered. With a cruise Mach number of 0.6, the drag from wing struts would be extremely large.

A low mounted wing would reduce the gear length and weight and keep the wingbox out of the way. However, this decreases the possible size of the propellers. The powerful engines planned for the Twin Sea Lion will need comparably large propellers, so this point needs special attention. A mid mounted wing would allow more room for propellers but would require longer gears and puts the wing box in the middle of the plane. This would interfere with passenger comfort should the cargo to passenger proportion not allow for separation of cargo and passenger area with the wingbox. A high mounted wing would allow for the largest propellers but would require the gears to be in the fuselage to avoid extreme gear weight.

The British Aerospace ATP used a low mounted wing and large propellers by mounting the engines above the wings. Since the wing volume for our plane is much larger than needed for fuel with a relatively thin airfoil, the wing also makes the best position for the main landing gear. Therefore, the Twin Sea Lion will use a low mounted wing.

IV. Fuselage and Cockpit Layout Design

A. Fuselage and Cabin Layout Design

Fuselage width was determined from seat width, aisle width, and estimates for wall width. With 10 passengers, the Sea Lion needs 15 inches of aisle. Though an aisle width of 20 inches may be more suitable for embarking and disembarking, this narrow aisle will allow for wider seats and thus more comfort for sitting passengers, which will account for most of the flight. De Luxe Seats (Table 3.1, Pres 11) have 20 inches of cushion width and 2.75 inches for armrests. With two armrests a seat and two seats in a row across the fuselage, this is 51 inches for seats and 66 inches wide total in the interior. However, given considerations for headroom of the occupants, the inner diameter of the cabin was increased to 76 inches. Total exterior diameter is 8% larger than interior diameter, which puts exterior diameter at 82 inches.

Space between seat was determined by the femur length of a member of the design team, plus one inch for a q1 total of 25 inches. This gives a row width of 50.5 inches, including the existing 25.5 seat length.

The lavatory was chosen to match the dimensions of the lavatory in the Gulfstream I as in Table 3.6 of presentation 12 [?] since this plane was of comparable passenger number. No galley or wardrobe were deemed necessary for this trip length.

Necessary cargo dimensions were determined from assumptions of bag density of $12.5lb/ft^3$ and packing efficiency of 85%. With 2400 pounds of cargo this equates to $225.88ft^3$. With a removable aisle floor, some cargo can fit under the seat. The usable volume of this space was estimated as a trapezoid stretched below all passenger seats as depicted in figure 7. Thus the volume is $(20.5in \cdot 17.55in) + (22.63in \cdot 17.55in) = 181,663in^3 = 105.129ft^3$. The next most available space is across from the lavatory. This was also estimated as a trapezoid as in figure 7 stretched along the length of the lavatory. This volume is $(20.86in \cdot 17.01in) + (38.05in \cdot 20.86in) = 60,870in^3 = 35.23ft^3$. This leaves $115.523ft^3$ remaining. The final cargo space was assumed to take the entire interior fuselage cross sectional area $(A = \frac{1}{4}\pi(75.97/12ft)^2 = 31.478ft^2)$ and had a length determined from $\frac{115.523ft^3}{31.478ft^2} = 3.67ft = 44.04in$. An inch was added to allow for a wall between this main cargo area and the passenger area.

Plane	<i>l_f</i> [ft]	d_f [ft]	<i>W_E</i> [lb]	W_E/l_f	l_f/d_f
DHC-6 Twin Otter	51.74	5.75	7,100	137.23	9.0
PC-24	55.12	5.6	10,957	198.79	9.8
DHC-4 Caribou	73.98	6.125	16,920	228.70	12.1
F-27 Friendship	77.30		27,964	361.78	
Dash 8 Q-400	107.74	8.25	36,520	338.96	13.1
Twin Sea Lion	47.58	6.875	37689	792.1	6.9

 Table 1
 Characteristics of similar airplanes

The fineness ratio was calculated as $\frac{l_f}{d_f} = \frac{180+391}{82.5} = 6.92$. This fineness ratio makes sense relative to that of the Twin Otter since sea lions are naturally fatter than otters. Though we are currently much less fine than any other aircraft, current dimensions neglect any tail length. Additional tail length will increase the fineness ratio.

An annotated layout of the fuselage design can be seen below in figure 7.





B. Cockpit Layout Design

Cockpit design was modeled on existing aircraft with similar layouts, primarily the 1930s Lockheed Electra. The design is tightly integrated around the pilot, and he sits close to the windshield, with eyes only 22 inches away. Seat dimensions and control locations were based on presentation 13 [12] in class, which prescribes dimensions such as seat pan angle, rudder dimensions and deflections, and yoke travel requirements for a standard aircraft. The close position of the pilot was deemed necessary in order to accommodate the required vertical and horizontal fields of view in the available space for windows in the front of the Twin Sea Lion.

Controls are standard, with a yoke from the panel and conventional rudders and throttle placement between the pilots. The two pilot's seats are side by side. No accommodations are made for a flight engineer because modern avionics and engine controls negate the need for one.

An annotated cockpit layout can be seen below in figure 6 and an unannotated version can be seen in figure 5 on page 14.



Fig. 3 Cockpit layout with measurements

V. Wing Layout Design

A. Airfoil Selection

Airfoil selection principally concerned finding an airfoil with the highest reasonable $C_{L_{max}}$ and the lowest possible cruise drag. The airfoils considered are tabulated in table 3 on page 23. The NACA 65(1)-412 airfoil was selected because it gives the highest lift of any airfoil found, low drag, and modest thickness at 12%. It also features a 'drag bucket', shown in figure 3 on page 12, which predictions show will align with the C_L required at cruise.

Using a predicted cruise altitude of 30,000 feet and a speed of 350 KTAS, equation 4 gives $\bar{q} = 155.4 \, lbf/ft^2$. With S_w , the wing area from AAA as $837 ft^2$, equation 5 gives a predicted cruise $C_L = 0.259$ for the entire wing. Looking again at figure 3, this does indeed fall in the airfoil 'drag bucket' where $C_d = 0.004$, and should provide good cruise performance.

Again from figure 3, C_m stays nearly constant, as is desirable, at -0.8 for this airfoil.

B. Geometric Design

Since the wing is a straight tapered planform, the mean geometric chord can be calculated as follows.

$$\bar{c}_w = c_r \frac{1+\lambda}{2} \tag{1}$$

With c_r selected as 12.7 feet and $\lambda_W = 0.6$, $\bar{c}_W = 10.16$ feet.

Incidence angle was based on where the plain airfoil reaches the appropriate lift coefficient for cruise as calculated below.

$$W_C = W_{TO} - 0.4W_F \tag{2}$$

$$C_L = \frac{W_C}{\bar{q}S} \tag{3}$$

In cruise conditions, $C_L = 0.259$, which is actually below the zero-lift angle of attack of 0.35, so it was decided to mount the wings at a -1.5° angle of incidence so that the aircraft will cruise with the nose perfectly level. The airfoil still stays in the regime of minimum drag at this angle of attack.

As an alternative, the designers considered twisting the wingtips downwards to improve roll control during stall and

reduce cruise C_L . However, this line of inquiry was dropped on the basis of geometric complexity and lack of access to the advanced aerodynamic modeling needed to determine the appropriate amount and distribution of twist needed to achieve these goals.

From Table 6.6 in [11] and tabulated in table 4 in the appendix, most regional airliners have no wing twist, solidifying the decision to keep the wingtips level. In addition, this data was used to make and educated guess at the appropriate dihedral angle Γ_W . The average dihedral angle of the selected aircraft is 4.67°. Thus, $\Gamma_W = 5^\circ$ was selected as a reasonable value but if anything, this may have to be increased in the future to accommodate the anticipated ground clearance requirements of the propellers and the destabilizing effects of the low mounted wing. Most of the low wing aircraft in the aforementioned table have dihedral angles of 7°.

The final geometric design variables are tabulated below in table 4 and shown graphically in figure 18.

Table 2Geometric design variables

$S_W [ft^2]$	<i>b</i> _{<i>w</i>} [ft]	AR _W	$c_w[ft]$	λ_W	$\Lambda_{c/4w}[^\circ]$	$\Gamma_W[^\circ]$	$i_W[^\circ]$	$\epsilon_W[^\circ]$
837	81.8	8	10.16	0.6	0	5	-1	0



Fig. 4 Straight tapered wing geometry plot

C. Critical Mach Number Check

Based on the graph in figure 4 on page 13, the critical Mach number of the chosen NACA 65(1)-412 airfoil is M = 0.75, well above the intended cruise speed of the Twin Sea Lion. Our design point is circled at the very bottom left corner of the graph. No shocks are expected on the upper surface of the wing.

D. Fuel Volume of Wing

The surface is substantial, and AAA indicated a healthy margin for fuel as shown in figure 21. The Twin Sea Lion requires 10,679 pounds to achieve its 1500 nautical mile range and the wings have room for 20,559 pounds. Combined with more efficient than expected engines, no fuel issues are expected. Data from AAA can be seen in figure 21.

VI. Layout Design of the High Lift Devices

A. Sizing the High Lift Devices

The flap planform layout can be found in figure 16 below. Single slotted flaps were chosen for the Twin Sea Lion as they were found to fit the takeoff and landing performance requirements. Takeoff turned out to be the constraining limitation, at 20° deflection, the flaps needed to be 30% of the wing chord and span from 9% to 55.5% of the wing in order to achieve the improvement in C_L needed. Landing with a flap deflection of 30° was not a constraining factor. This makes intuitive sense with the adage that, "an airplane can land somewhere it can't take off from," referring to ground roll and obstacle clearance requirements. These numerical results can be seen in figure 17 on page 21.

Ailerons were sized to fit the remaining span of each wing, going from 60% to 98% of the half span, and taking up 25% of the wing chord.



Fig. 5 High lift device sizing plot

B. Verifying the High Lift Devices

AAA gives an improvement in takeoff C_L of $\Delta C_{L_{w_{TO}}} = 0.4715$, for a takeoff $C_{L_{max}} = 2.1215$, beating the requirement of $C_{L_{TO}} = 2.1$. Landing C_L was designed to be 2.2. With $\Delta C_{L_{w_L}} = 0.5765$, for $C_{L_{max}} = 2.1965$, which felt close enough to the predicted landing requirements given the lack of landing constraints. Should this prove to

become a limiting factor in the future, plenty of room remains to enlarge the flaps, add more slots, or include leading edge devices such as slats and vortex generators.

VII. Selection and Integration of the Propulsion System

A. Selection of the Propulsion System

The engine was chosen in order to supply the high horsepower needed by the aircraft. The Sea Lion also needs a low c_p in order to maintain current weights. The Pratt and Whittney PW150A turboprop engine was chosen for its high power and very good efficiency. The PW150A can produce up to 5000 SHP and has a c_p of $0.433 lbs/hp \times hr$. This well exceeds our maximum power requirement of TBD and this engine's most common application, the Q-400, cruises only 5,000 feet lower at similar speeds. [8] Because the initially planned engine performance included a c_p of 0.6, the improved efficiency gives a comfortable margin over our intended range and provides improved capabilities.

B. Integration of the Propulsion System

The engines will be installed on the wings. Since this aircraft required multiple engines, placing them here provides symmetry. Additionally, the engine must be placed away from the fuselage by at least the radius of the propeller. The chosen Pratt and Whittney PW150A engine is 7.9 feet long, which fits onto our wing structure. However, propeller diameters will likely be quite large and necessitate mounting the engines above the wing slightly. Because the Sea Lion uses turboprops rather than turbojets, the presence of the engines will not reduce available flap area. The prop wash over the wing may, in fact, slightly increase the available lift.

C. Installed Thrust

A variety of accessories need to be run off engine power, including electrical, pneumatic, and hydraulic, systems. These all reduce the flying power available. Figures 9 through 13 in the appendix show the calculations. Mechanical systems, including all the pumps, take a total of 10.07 horsepower from each engine. Electrical systems extract 4 horsepower, and pneumatic systems 75 horsepower. After all the accessories are accounted for, the engines still transmit 4715 horsepower to the driveshaft.

The driveshaft connects to the gearbox and propeller, which each introduce their own losses. The gearbox is assumed to be 98% efficient and the propeller is 90% efficient. These reduce the effective power to 4,243 horsepower per engine,

or 8,486 total horsepower. This remains well above the power requirements.

VIII. Conclusions and Recommendations

A. Conclusions

In summary, the Twin Sea Lion has begun to take shape for its mission. Despite the need to reduce planned cruising speed, initial results show that this aircraft can fit its mission requirements with room to spare. Passengers will have De Luxe sized seats, sitting one on each side of the aisle and five rows deep. While cargo storage solutions were forced to become innovative, everything required was fit into a compact fuselage and room for a lavatory was found. The selection of a low-wing will improve the stiffness of future landing gear. A NACA 65(1)-412 airfoil shows promise and modest flaps fit all takeoff and landing requirements. The overall wing design lacks complications such as twisted or curved leading and trailing edges. The wing also includes ample room for fuel. Coupled with highly efficient PW150A engines, range is no issue, even accounting for power lost to accessory drives. However, propeller choices will have to be made carefully in order to ensure continued high efficiency.

B. Recommendations

Future work for the Twin Sea Lion designers will delve into exact configurations and equipment balance. However, it may prove beneficial to review power and wing loading requirements. Current power loading is 4.4 pounds per horsepower. Based on the revised performance sizing chart shown in figure 1, this may afford a smaller wing - possibly even double the current wing loading. Currently, the constraining requirement on wing size is takeoff performance. A smaller wing, coupled with more aggressive flaps could result in higher cruise speed and better economy.

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Appendix

Equations

Dynamic Pressure

$$\bar{q} = \frac{1}{2}\rho V^2 \tag{4}$$

 C_L of a wing

$$C_L = \frac{L}{\bar{q}S} \tag{5}$$

Airfoil Data



Fig. 6 NACA 65(1)-412 performance chart 1





Fig. 7 NACA 65(1)-412 performance chart 2





Part II

Chapter 6

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Fig. 8 Critical mach number check

Cockpit and Fuselage Dimensions



Fig. 9 Cockpit layout

Data from AAA

						Wing	j Airfoil Maximum Lift Coefficie	nts: Flight	Condition 1
					Input Parameters				
Alltude	7000 It	V _S _{clean}	99.54 kts	¢,	7.67 ft	(t/c) _i	12.00 %	Tip Airfoil	NACA 4 & 5 Digit Cambered
ΔΤ	0.0 deg F	с _г	12.79 ft	(t/c) _r	12.00 %	Root Airfoil	NACA 4 & 5 Digit Cambered		
			Outp	ut Parame	ters			_	
Re _{rw}	11.5091 × 10 ⁶	CI _{max}	1.814	Re	6.9055 × 10 ⁶	CI _{max} tw	1.749		
		•							

Fig. 10 Airfoil maximum lift coefficients



Fig. 11 Engine electrical power extraction

			Input	Parameters				
Altitu	de 30000]tt 🛛 🗠	0.0	deg F	U1	350.00	kts	
		Output Pa	rameters					
M1	0.594	٩	0.00	0089 đ				
				Inlet/Duct Ta	able			
			SHP _{set} hp	m _{gas} slug s	m _{cool} slug s	m _a <u>slug</u> s	A _{c ft} 2	Ā _{c ft} 2
#	Inlet/Duct Attached to	In Nacelle	Input	Output	Output	Output	Output	Output
1	Turboprop #1: On	Yes	1555	1.40	0.07	1.47	2.79	2.79
2	Turboprop #2: On	Yes	1555	1.40	0.07	1.47	2.79	2.79
	-						-	

Fig. 12 Engine inlet area

								Мес	chanical Power E	xtraction: Flight	Condition 1
				Output Parame	ters						
ΣFreet	0.93	hp	ΣP_{mech}_{hydr}	19.20]hp ΣP _m	ech 20.	.13 hp				
						Engine Table					
		P _{Unins} hi avail	c _p <u>Ib/hr</u> hp	^η fp	^ղ հթ	^{∆P} hydr <u>Ib</u> in ²	V _{hydr} gpm	P _{mech} other hp	P _{mech} hp fp	P _{mech} hydr	P _{mech} hp
#	Туре	Input	Input	Input	Input	Input	Input	Input	Output	Output	Output
1	Turboprop: On	5000	0.43	0.65	0.75	3000.00	4.00	0.00	0.47	9.60	10.07
2	Turboprop: On	5000	0.43	0.65	0.75	3000.00	4.00	0.00	0.47	9.60	10.07

Fig. 13	Engine mechanical	power	extraction
---------	--------------------------	-------	------------

	Output	Parameter		
ΣF _{Fr}	«u 150.	00 hp		
		Engin	e Table	_
	'	m _b /m _a	P _{avail} hp	P _{ppau} hp
			shaft	piicu
7	Туре	Input	Input	Output
#	Type Turboprop: On	Input 0.015	Input 4715	Output 75.00

Fig. 14 Engine pneumatic power extraction

								Class I Total Pow	er Extraction: Flight				
	Output Parameters												
ΣP_{mech} 20.13 hp ΣP_{disc} 8.00 hp ΣP_{press} 150.00 hp ΣP_{esc} 178.13 hp													
	Engine Table												
		P _{mech} hp	P _{elec} hp	P _{pneu} hp	P _{e×tr} hp								
# T	уре	Input	Input	Input	Output	-							
1 T	urboprop: On	10.07	4.00	75.00	89.07	7							
2 T	'urboprop: On	10.07	4.00	75.00	89.07	7							

Fig. 15 Engine total power extraction

								Install	ed Power: Flight	Condition 1						
						Input Parame	ters									
Attuc	de 30000]n	0.0	deg F	U1	350.00	_its X,	9	π	Z _{cg}		π				
Output Parameters																
Iprop	0.9	dzn	YOP	π	Prograp	10000	_hp ΣT	aal _{pop} 7	901 b	ΣP_{mail}	8486	hp				
er pro	30]π Φτ _τ	rap 7.0	deg	T _{TO_{2prop}}	9310	_b Σ5	SHP _{ast}	0000 hp							
								Propeller	Table							
		P _{prop} TO hp	SHP _{set} hp	^η prop	D _{prop} ft	∞ _{prop} rpm	i _{prop} deg	× _{prop} ft	Z _{prop} ft	K _{loss} %	J	с _Р	C _{T/prop}	м _{ргор}	P _{avail} hp	T _{avail} Ib
1	Туре	Input	Input	Input	Input	Input	Input	Input	Input	Input	Output	Output	Output	Output	Output	Output
	Propeller: On	5000	5000	0.900			7.0			5.7					4243	3951
	Propeller: On	5000	5000	0.900			7.0			5.7					4243	3951

Fig. 16 Engine installed power



Fig. 17 Engine thrust from drag

	High Litt Device Geometry Sizing: Flight Condition 1												
	Input Parameters												
Attude	7000 #	CL _{max} ro	2.100	K _{trim}	1.0500	Λ_{ci4}_{w}	0.0 deg	nia	60.0 %	(c ₀ /c _a) ₀	25.0 %		
ΔΤ	0.0 deg F	CLIMAN	2.200	AR	8.00	9 ₉₇₆ BM+0	6.3598 rad ⁻¹	η _{οα}	98.0 %				
U1	99.00 kts	Ci.,max _{clean}	1.651	λ	0.60	G ^{NBM+0}	6.3598 rad ⁻¹	(C ₂ /C ₂)	25.0 %				
	Output Parameters												
М1	0.153	9. _{07w}	6.4360 rad ⁻¹	ci _{ow}	6.4360 rad ⁻¹	ΔC _{L,wNdL}	0.5765	S _{whid} /S _w	0.506				
¢l _{aw®M+0}	6.3598 rad ⁻¹	Ci _{abe}	6.4360 rad ⁻¹	ΔC _L WNG TO	0.4715	ηο	55.5 %	S _{WEHd} /Sw	0.506				
	High Lift Devices Table												
# High	Lift Device	ղ <mark>, %</mark>	η ₀ % c/c _w %	⁸ TO ^{deg}	⁸ L deg S _w	¦S _w ∆C IId	Lwmax T0 ^{∆C} Lwmax L						
1 Singl	le Slotted Flap	9.0	30.0	20.0	30.0			2					
1													

Fig. 18 High lift device sizing

							Str	aight Tanered Wing Geog	etry: Flight Co	ndition 1				
						In	out Paramete	ers	iou yr r ngin ool					
AR _w	8.00		S _w	837.00	t ² λ _w	0.60	Λ_{cl4}_{w}	0.0 deg	X _{apess} w	0.00	ft	Y _{offset} w	0.00 ft	
	Output Parameters													
c, "	12.79	ft	b _w	81.83	t У _{тдс_w.}	18.75 ft	Λ _{LE}	1.8 deg						
с _{1.} ,	7.67	ft	ē,	10.44	t × _{mgcw}	0.59 #	$\Lambda_{TE_{W}}$	-5.4 deg						
		Straight Tape	ered Wing Geo	metry: Output Para	ameters		·							
Panel	c _r ft	c _t ft	×rtt	×t #	Y _r ft									
1	12.7858	7.6715	0.0000	1.2786	0.0000									

Fig. 19 Straight tapered wing geometry

			Thrust from Drag: Flight Condition 1										
innus irom Drag, Frigit Common i													
Input Varameters													
ide 30000] n U1	350	.00 kts	Wourrent	33417.3	lb	0	.0 deg	co,	0.0177	A _{DP}	0.0000	
0.0]deg F α	0.00) deg	n	1.00]₀ s,	8	37.00 ft ²	€ _{Pq}	0.0172	BDP	0.0465	
Output Parameters													
0.594]	155	.41	Drag	2303.0]b Σ	SHP _{set} 3	109 hp	ΣP _{mail}	2492 hp	ΣT_{mail}	2320 lb	
Propeller Table													
	P _{prop_{TO} hp}	^η prop	i _{prop} deg	^Ψ prop deg	K _{loss} %	SHP _{set} hp	P _{avail} hp	T _{avail} ^{Ib}					
Туре	Input	Input	Input	Input	Input	Output	Output	Output					
Propeller: On	5000	0.850	7.0	0.0	5.7	1555	1246	1160					
Propeller: On	5000	0.850	7.0	0.0	5.7	1555	1246	1160					
	Ge 30000 0.0 0.594 Type Propeller: On Propeller: On	de <u>30000</u> ft U1 <u>0.0</u> dep F α <u>0.584</u> ζ ₁ <u>0.584</u> ξ ₁ <u>0.790 hp</u> <u>Type</u> Input <u>Propeller: On</u> 5000 <u>Propeller: On</u> 5000	de 30000 It U1 350 0.0 deg F a 0.00 0.534 ā1 155 0.594 ā1 155 179Pe Input Input Propeller: On 5000 0.850	de 30000 π U1 350.00 its 0.0 deg F α 0.00 deg 0.594 ā1 155.41 37 Prop 0.594 ā1 155.41 37 Prop Prop Prop deg 1592 Input Input Input Propeller: On 5000 0.850 7.0	de 30000 ft U1 350.00 tts Warmet 0.0 dep F a 0.00 deg n 0.594 ā1 155.41 a Drag Propeller Table Propeller Table 17ype Input Input Input Input Propeller: On 5000 0.850 7.0 0.0	de 30000 ft U1 356.00 bis Warmet 33417.3 0.0 dep F a 0.00 deg n 1.00 0.594 ā 0.00 deg n 1.00 Propeller Table Propeller Table Propeller Table Imput Input Input Input Propeller: On 5000 0.850 7.0 0.0 5.7	de 30000 ft U1 350.00 Maxwel 33417.3 p. 7 0.0 deg F a 0.00 deg n 1.00 g 5, Output P 0.594 \$1, 155.41 \$2 9 2303.0 b 22 Propeller Table PropeTo hp "prop "prop <dg< th=""> "prop deg Kloss % SHP set hp Type Input Input Input Input Input Propeller: 0n 5000 0.450 7.0 0.0 5.7 1555</dg<>	de 30000 ft U 350.00 Max Warmet 33417.3 p 0 0.0 deg F a 0.00 deg n 1.00 g Sa 0 0.0 deg F a 0.00 deg n 1.00 g Sa 0 Output Parameters Drag 2303.0 b ZaPPaa 3 Propeller Table Propeller Table <t< th=""><th>de 30000 ft 350.00 sts Wearest 33417.3 p p 0.0 deg 0.0 deg f e 0.00 deg n 1.00 g S. 837.00 n² Output Parameters Disg4 Sn 155.41 ? Drag 2303.0 p ISNP 3109 hp Propeller Table Imput Input <td< th=""><th>de 30000 It U1 350.00 Maxwell 33417.3 b T 0.0 dep Co. 0.0 dep F a 0.00 deg n 1.00 g Sur 837.00 R² Čo. Output Parameters Dutput Parameters Depeller Table PropeTo hp Topo deg Vprop deg Kloss % SHP set hp Pavail hp Tavail lb Type Input Input Input Input Output Output Propeller: On 5000 0.850 7.0 0.0 5.7 1555 1246 1160</th><th>a 3000 1 1 350.00 16 Wown 33417.3 7 0.0 deg Co1 0.0177 0.0 deg F a 0.00 deg n 1.00 g Sa 837.00 15 Co1 0.0177 Output Parameters Output Parameters Output Parameters Propeller Table Propeller Table Imput Input Input Input Output Output Output Type Input Input Input Input Input Output Output Output Propelier: On 5000 0.850 7.0 0.0 5.7 1555 1246 1160</th><th>ae 3000 1 350.00 Maxed 33417.3 p 0.0 deg Co, 0.0177 Ave 0.0 deg F a 0.00 deg n 1.00 g 837.00 r² Co, 0.0177 Ave Output Parameters Duput Parameters Dopeller Table Propertor hp Type Input Inpu</th></td<></th></t<>	de 30000 ft 350.00 sts Wearest 33417.3 p p 0.0 deg 0.0 deg f e 0.00 deg n 1.00 g S. 837.00 n² Output Parameters Disg4 Sn 155.41 ? Drag 2303.0 p ISNP 3109 hp Propeller Table Imput Input Input <td< th=""><th>de 30000 It U1 350.00 Maxwell 33417.3 b T 0.0 dep Co. 0.0 dep F a 0.00 deg n 1.00 g Sur 837.00 R² Čo. Output Parameters Dutput Parameters Depeller Table PropeTo hp Topo deg Vprop deg Kloss % SHP set hp Pavail hp Tavail lb Type Input Input Input Input Output Output Propeller: On 5000 0.850 7.0 0.0 5.7 1555 1246 1160</th><th>a 3000 1 1 350.00 16 Wown 33417.3 7 0.0 deg Co1 0.0177 0.0 deg F a 0.00 deg n 1.00 g Sa 837.00 15 Co1 0.0177 Output Parameters Output Parameters Output Parameters Propeller Table Propeller Table Imput Input Input Input Output Output Output Type Input Input Input Input Input Output Output Output Propelier: On 5000 0.850 7.0 0.0 5.7 1555 1246 1160</th><th>ae 3000 1 350.00 Maxed 33417.3 p 0.0 deg Co, 0.0177 Ave 0.0 deg F a 0.00 deg n 1.00 g 837.00 r² Co, 0.0177 Ave Output Parameters Duput Parameters Dopeller Table Propertor hp Type Input Inpu</th></td<>	de 30000 It U1 350.00 Maxwell 33417.3 b T 0.0 dep Co. 0.0 dep F a 0.00 deg n 1.00 g Sur 837.00 R ² Čo. Output Parameters Dutput Parameters Depeller Table PropeTo hp Topo deg Vprop deg Kloss % SHP set hp Pavail hp Tavail lb Type Input Input Input Input Output Output Propeller: On 5000 0.850 7.0 0.0 5.7 1555 1246 1160	a 3000 1 1 350.00 16 Wown 33417.3 7 0.0 deg Co1 0.0177 0.0 deg F a 0.00 deg n 1.00 g Sa 837.00 15 Co1 0.0177 Output Parameters Output Parameters Output Parameters Propeller Table Propeller Table Imput Input Input Input Output Output Output Type Input Input Input Input Input Output Output Output Propelier: On 5000 0.850 7.0 0.0 5.7 1555 1246 1160	ae 3000 1 350.00 Maxed 33417.3 p 0.0 deg Co, 0.0177 Ave 0.0 deg F a 0.00 deg n 1.00 g 837.00 r² Co, 0.0177 Ave Output Parameters Duput Parameters Dopeller Table Propertor hp Type Input Inpu	

Fig. 20 Thrust from drag

						CI	lass I Wing Fuel Volume: Flight	Conditior
			Input	Parameter	rs			
AR _w	8.00	λ.,w	0.60	(t/c) _i	12.00 %	F _F expansion	4.0 %	
w	837.00 ft ²	(t/c) _{rw}	12.00 %	WFmax	10679.3 b	P _F	6.74	
	Outpu	ut Parameters	3	_				
/ _{Fw}	407.76 ft ³	WFmaxw	20558.8 b					

Fig. 21 Wing fuel volume

				Input Parameters	Calc	ulation of Wing Maximum Lift:	Flight Conditio	n 1
Cl _{marrw}	1.814	Λ _{cH_w} 0.0	deg C _w	7.67 ft	Root: NACA	4 & 5 Digit Cambered	CL _{max} dean	1.651
CI _{maxiw}	1.749	c, 12.79	t fcoup	de 1.10	Tip: NACA 4	& 5 Digit Cambered	∆C _L wmannahid	
			Output Pa	rameters				
λ _w	0.60	k.,	C	maxclean 1.651	CL _{WMAXX}	1.651		

Fig. 22 Wing maximum lift

Considered Airfoils and Similar Aircraft

Name	$C_{l_{max}}$	$C_{l_{\alpha=0}}$	C _{dcruise}	In drag Bucket
NACA 64-110	1.4	0.1	0.004	yes
NACA 64-210	1.4	0.2	0.0045	yes
NACA 63A010	1.2	0.0	0.0055	no
NACA 63A210	1.45	0.1	0.004	yes
NACA 64A210	1.4	0.15	0.004	yes
NACA 64A410	1.6	0.35	0.005	no
NACA 65(1)-412	1.65	0.35	0.004	yes
NACA 64-110	1.4	0.1	0.004	yes
NACA 63A010	1.2	0.0	0.0055	no
Supercritical 2-0714	1.75	0.6	0.006	yes
Supercritical 2-0614	1.7	0.5	0.006	yes

Table 3Airfoil options

Туре	Γ_W (degrees)	i_w (degrees)	λ_W
Shorts 330	3	0	1
Shorts 360	3	0	1
Beech 1900	6	3.5/-1.1	0.42
Beech 99	7	4.8	0.5
Fokker F-27	2.5	3.5	0.41
DHC-6	0	0	0
DHC-7	4.5	3	0.44
DHC-8	2.5	0	0.45
EMB-110	7	3	0.5
EMB-120	6.5	2	0.5
BAE Jetstream 31	7	2	0.37
BAE 748	7	3	0.37

 Table 4
 Selected regional turboprop wing geometries